

Work Order ID 57496

April 7, 2010 2:18:03 PM



Item ID: D350-749-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Low to High Gear Conversion

Start Date: 4/07/10 Start Qty: 1.00



Cust Item ID:

Required Date: 4/07/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP350-749-015 CHG 001 NO DART
ARC OR C OF C REQUIRED"

S 10/6/07

u 10-04-07

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

u 10-04-07

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

S 10/6/07

Q2

Work Order ID 57496

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Page 2

Item ID: D350-749-015

Accept

Setup Start

Revision ID:

Stop

Item Name: Low to High Gear Conversion

Start Date: 4/07/10 Start Qty: 1.00

Cust Item ID:

Required Date: 4/07/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-749-015 Location: 0100 Rev: 0100 "NO DART ARC OR C OF C REQUIRED" **ATTN: ALL ORIGINAL EUROCOPTER ARC AND TAGS TO BE SHIPPED WITH KIT**

10/04/08

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/04/08

MF

10-4-7

Picklist-Print

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Page 1

Work Order ID: 57496

Parent Item: D350-749-015

Parent Item Name: Low to High Gear Conversion

Comments: IPP Rev:A New Issue 08-02-14 DD verified by: LL

Start Date: 4/07/10

Required Date: 4/07/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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22201TK060070X

Purchased

No

120

Each

14.0000

2.0000

SCREW

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST367

14

110698

2

111473

12

22201TK080018X

Purchased

No

120

Each

2.0000

2.0000

SCREW

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST367

2

110641

2

23112TK080X

Purchased

No

120

Each

2.0000

2.0000

WASHER

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST368

2

110698

2

2 4/20/07

2 4/20/07

2 4/20/07

Picklist Print

April 7, 2010 2:18:02 PM

Work Order ID: 57496

Parent Item: D350-749-015

Parent Item Name: Low to High Gear Conversion

Start Date: 4/07/10

Required Date: 4/07/10

Comments: IPP Rev:A New Issue 08-02-14 DD verified by: LL

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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5 350A41-1088-20 Purchased

No

120

Each

4.0000

4.0000

STRIP, CHAFING, UPPER

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST372

4

110498

4

120

Each

2.0000

2.0000

5 350A41-1089-20 Purchased

No

STRIP, CHAFING, LOWER REAR

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST370

2

110498

2

120

Each

2.0000

2.0000

5 350A41-1090-20 Purchased

No

STRIP, CHAFING, LOWER FRONT

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST372

2

110732

2

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Shop Packet Print

Picklist Print

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Work Order ID: 57496

Parent Item: D350-749-015

Parent Item Name: Low to High Gear Conversion

Comments: IPP Rev:A New Issue 08-02-14 DD verified by: LL

Start Date: 4/07/10

Required Date: 4/07/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
350A41-1092-22 HALF CLAMP		Purchased	No			120	Each	4.0000	4.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST374	4	
111073	4	

ASN52320BH120N NUT	Purchased	No
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<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MEZZ	2	
110498	2	

4 16 10.04.07

2 16 10.04.07

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Shop Packet Print

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Qty -011	Qty -013	Qty -015	Part Number	Description
X			D350-749-011	LANDING GEAR KIT HIGH, AERAZUR / APICAL CYLINDRICAL FLOAT COMPATIBLE
	X		D350-749-013	LANDING GEAR KIT HIGH, AIRCRUISER / APICAL TRI-BAG FLOAT COMPATIBLE
		X	D350-749-015*	STANDARD TO HIGH GEAR CONVERSION KIT
1	1		D350-748-101	CROSSTUBE INSTALLATION, AS 350/355 HIGH FWD
1	1		D350-748-201	CROSSTUBE INSTALLATION, AS 350/355 HIGH AFT
1			D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
1			D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
	1		D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRUISER/APICAL TRI-BAG FLOAT COMPATIBLE
	1		D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRUISER/APICAL TRI-BAG FLOAT COMPATIBLE
		4	350A41-1088-20	STRIP, CHAFING, UPPER
		2	350A41-1090-20	STRIP, CHAFING, LOWER, FRONT
		2	350A41-1089-20	STRIP, CHAFING, LOWER, REAR
		4	350A41-1092-22	HALF, CLAMP
		2	22201TK080018X	SCREW
		2	23112TK080X	WASHER
		2	ASN52320BH120N	NUT
		2	22201TK060070X	SCREW

REFERENCE ONLY

CUSTOMERS REQUESTING THE ARMOR SHIELD OPTION ON CROSSTUBES SHOULD ORDER THE ABOVE CROSSTUBE/LANDING GEAR KITS WITH AN "A" EXTENSION.

I.E. D350-748-101 CROSSTUBE WITH ARMOR SHIELD = D350-748-101A
D350-749-011 LANDING GEAR WITH ARMOR SHIELD = D350-749-011A

*ADDITIONAL PARTS ARE REQUIRED WHEN SWITCHING FROM STANDARD TO HIGH GEAR ON AS350/355 AIRCRAFT. CUSTOMERS WHO ARE SWITCHING FROM STANDARD TO HIGH GEAR CAN PROCURE THE D350-749-015 CONVERSION KIT.

RELEASED
08.02.12

B	ADD D350-749-015 KIT FOR STANDARD TO HIGH GEAR CONVERSION	PH	08.02.08
A	NEW ISSUE	CP	06.09.07
REV.	DESCRIPTION	BY	DATE
DESIGN	90	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PH		
CHECKED	JK	DRAWING NO.	REV. B
MFG. APPR.	N/A	D350-749	SHEET 1 OF 1
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	LANDING GEAR KITS	NTS
DATE	08.02.08	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	